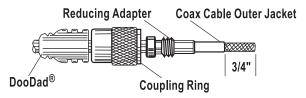
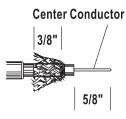
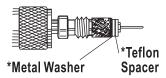
1.Slide DooDad® Cable Strain Relief, coupling ring and reducing adapter onto the cable in the order and orientation shown, then strip outer jacket by 3/4".



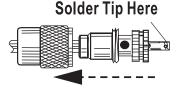
2. Fan the braid back and trim it to 3/8". **Carefully** strip center conductor to 5/8".Position adapter flush with edge of outer jacket; fold braid over as shown.



- 3. Gently twist center conductor to bind loose strands and carefully apply a very **thin**, **even** coat of solder to it.
- 4. Slide metal washer\* then Teflon spacer\* onto cable. Screw the reducing adapter into the connector body tightly, and solder the tip to center conductor.



5. Trim excess center conductor. Screw coupling ring on tightly, and push DooDad® onto rear of connector.



\*NOTE:For full-solder installation, do not use metal washer or Teflon spacer. At Step 3,solder the tip, then solder braid to connector body through the body's four small holes (Be careful not to overheat the connector), then complete the installation as above.

## **Shakespeare Electronic Products Group**

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