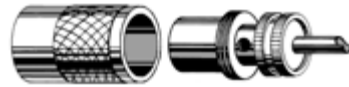


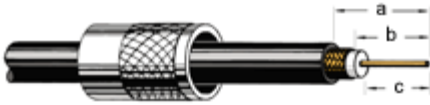
PL-259-G



Assembly Instructions

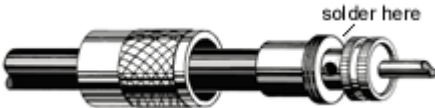
Step 1

a = 1.25 (31.8) b = .687 (17.4) c = .625 (15.9)



Slide coupling ring onto cable. Cut end of cable even and strip jacket, braid and dielectric to dimensions shown in table. All cuts are to be sharp and square. Do not nick braid, dielectric or center conductor. Tin exposed center conductor and braid, avoiding excessive heat.

Step 2



Screw the plug sub-assembly on cable. Solder assembly to braid through solder holes making a good bond between braid and shell. Solder conductor to contact. Do not use excessive heat.

Step 3



For final assembly on straight plugs, move coupling ring forward and screw in place on plug sub-assembly.